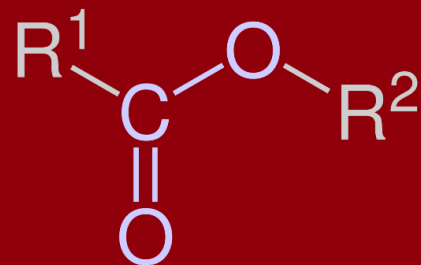


TASME 2024 Conference

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# Carboxylate ester-based electrolytes for Na-ion battery

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- [1] Y. Qin, S. G. Choi, L. Mason, J. Liu, Z. Li, T. Gao, *Chem. Sci.* **2024**, 9224.

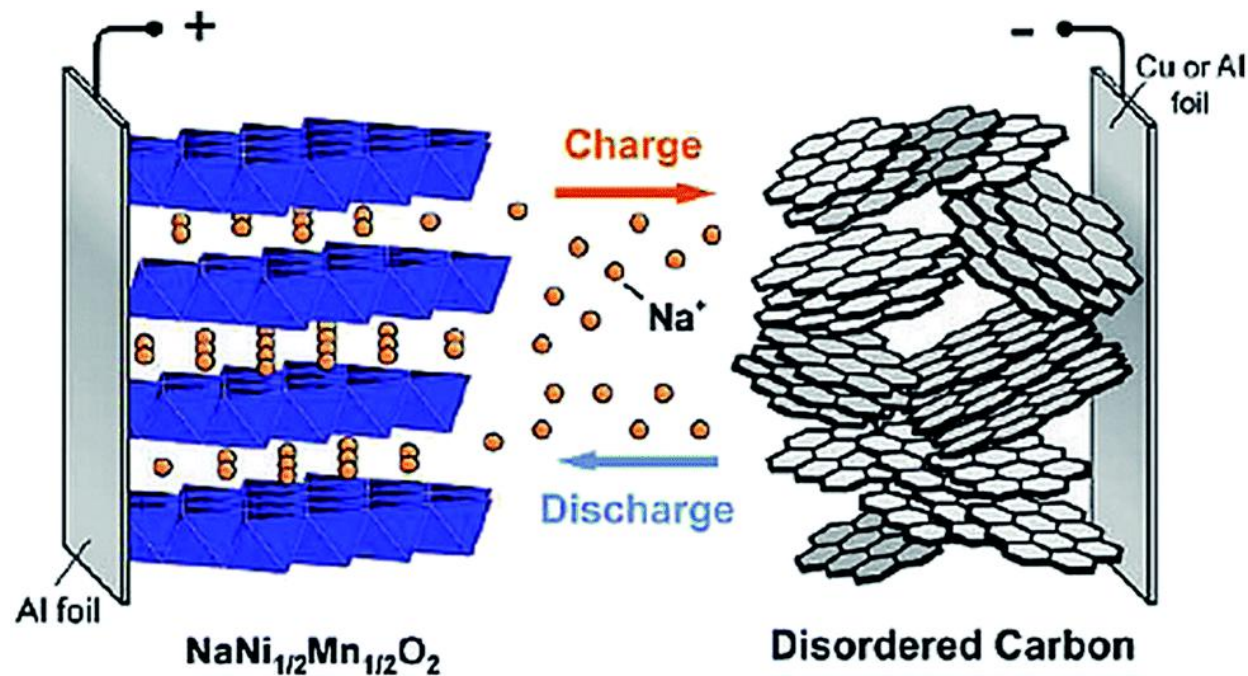
# Content

- Background
- Hypothesis & scope
- Results
  - Salt effect
  - Concentration effect
- Conclusion
- Acknowledgement



# Background: technological solution

## ➤ Sodium-ion batteries (SIBs)



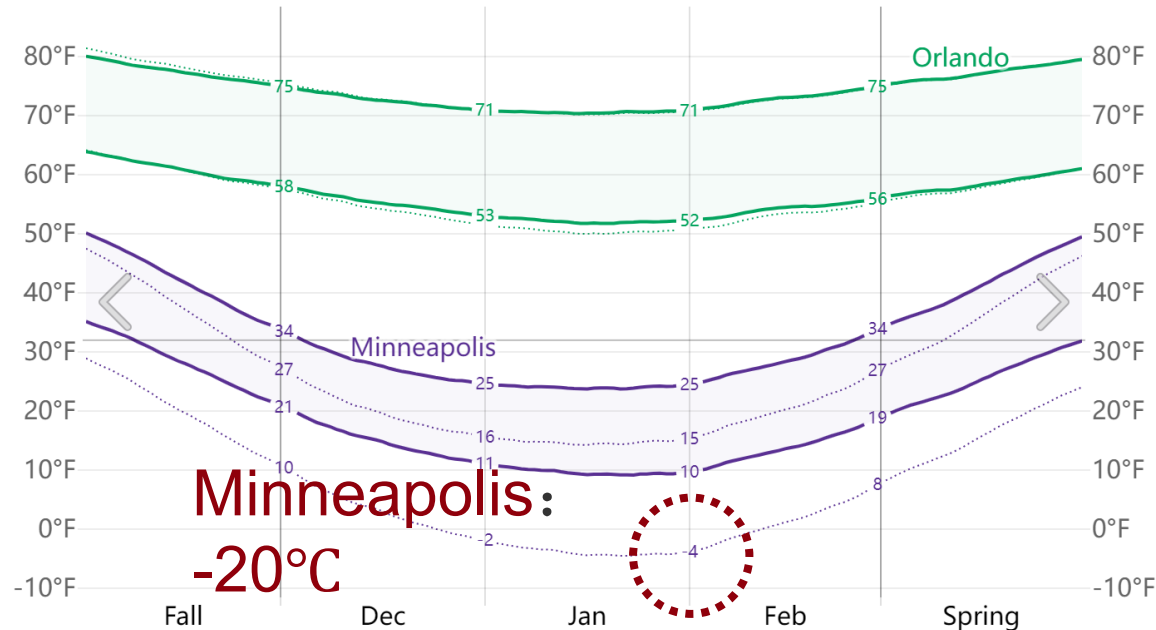
SOA electrolyte: 1M  $\text{NaPF}_6$ -EC/EMC(1:1 by vol)

Promising low-cost energy storage technology



# Background: challenges of SIBs

1. Low first cycle Coulombic efficiency (30%–70%).
2. Inferior cycling stability (<1000 cycles).
3. Limited low-temperature (low-T) performance.



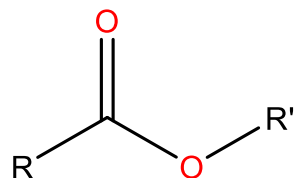
1M NaPF<sub>6</sub>-EC/EMC(1:1 by vol)

- Conductivity reduces from **7.1 mS/cm** at 25°C to **1.4 mS/cm** at -20°C.
- The charge transfer resistance increase by two orders of magnitude from **322 Ω** to **~31,000 Ω**.

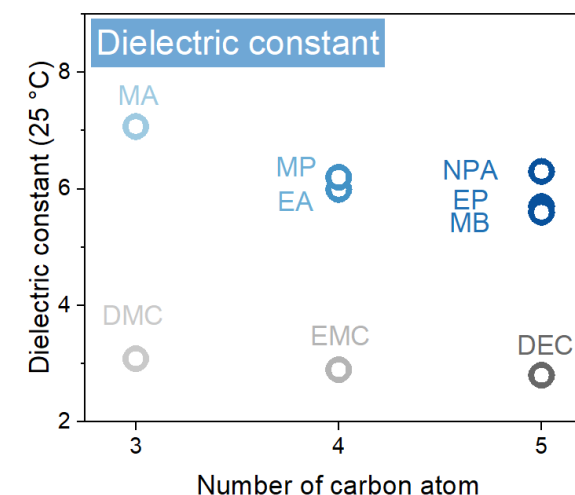
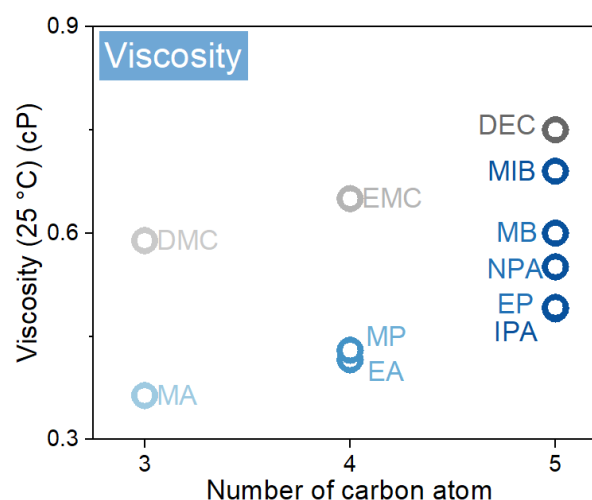
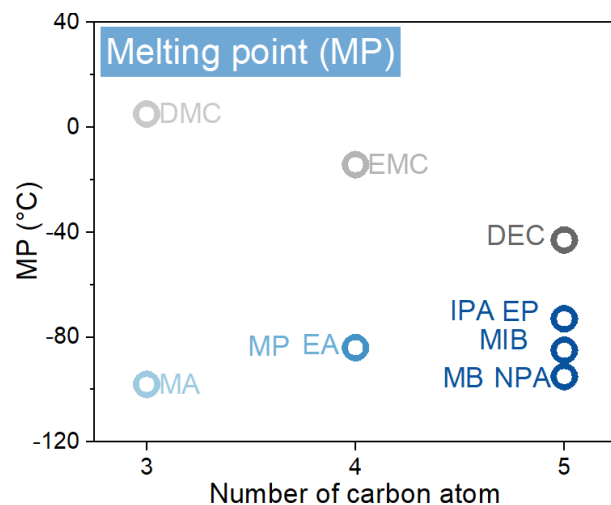


# Hypothesis

## Carboxylate



- ✓ Low melting point ( $< -73$  °C)
- ✓ Low viscosity ( $< 0.69$  cP)
- ✓ High dielectric constant ( $> 5.60$ )
- ✓ reasonable donor number ( $\sim 16$  kcal/mol)



Carboxylate is a good solvent for low-T SIBs.

# Scope

Chemistry

Carboxylate is a promising solvent for low temperature operation.

R-C(=O)OR'

→

- ✓ Low melting point (<-73 °C)
- ✓ Low viscosity (<0.69 cP)
- ✓ High dielectric constant (>5.60)
- ✓ Comparable donor number (~16 kcal/mol)

→

Property

Solvation	Transport	Interfacial
<ul style="list-style-type: none"> <li>Solvation number</li> </ul>	<ul style="list-style-type: none"> <li>Conductivity</li> </ul>	<ul style="list-style-type: none"> <li>SEI composition &amp; Resistance</li> </ul>
<p>High concentration NaFSI-solvent: stable SEI formation.</p>	<p>Low concentration or use other salt: electrolyte decompose continuously.</p>	<div style="display: flex; flex-direction: column; align-items: flex-end;"> <ul style="list-style-type: none"> <li><span style="color: yellow;">●</span> Na<sup>+</sup></li> <li><span style="border: 1px dashed blue; border-radius: 50%; padding: 2px;"> </span> Salt</li> <li><span style="color: blue;">●</span> Solvent</li> <li> Hard carbon</li> <li>① Solvent reduction.</li> <li>② Anion reduction.</li> </ul> </div>

Performance

Hard carbon/Na, Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub>/Na and low temperature performance were investigated.

Hard carbon

Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub>

-20°C



# Results: salt consideration

➤ Solubility (in MA).

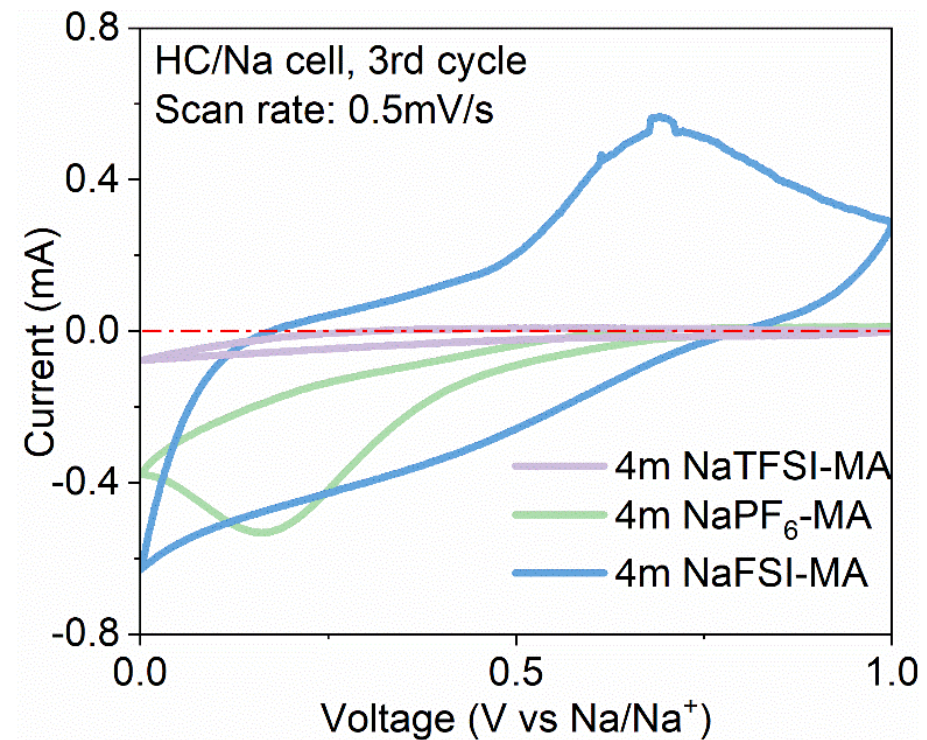
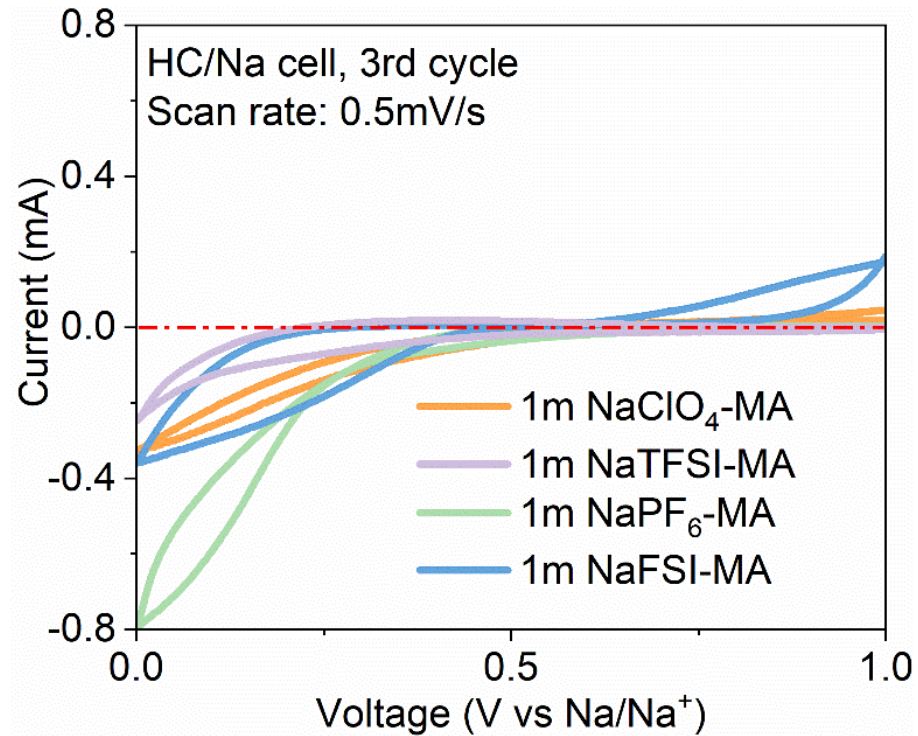
Salt	NaBF <sub>4</sub>	NaOTf	NaClO <sub>4</sub>	NaTFSI	NaPF <sub>6</sub>	NaFSI	
Chemical structure of anion							
Solubility in MA	Molality (m. mol/kg)	<0.01	0.1-0.2	1.6-1.8	5.2-6.0	6.0-7.0	11.0-11.8
	Molarity (m. mol/L)	<0.01	0.1-0.2	1.5-1.7	4.8-5.6	5.6-6.5	10.3-11.0

NaFSI stands out due to its highest solubility



# Results: salt consideration

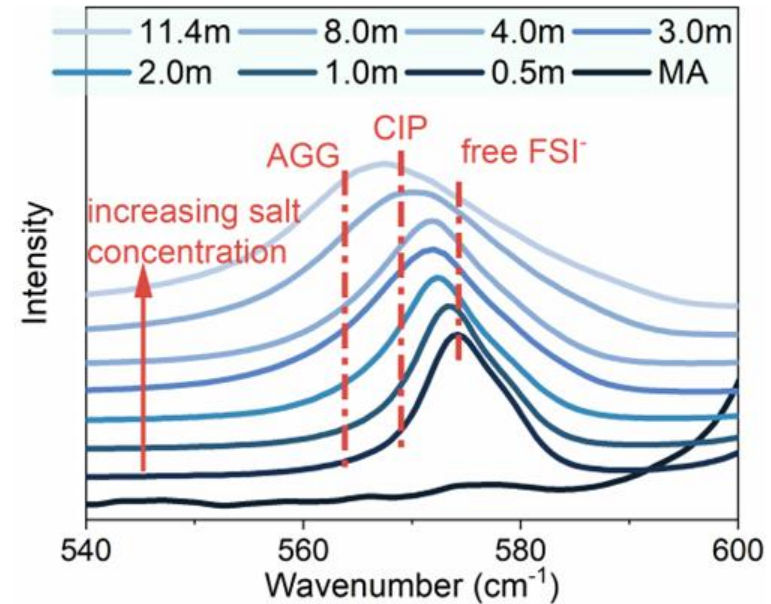
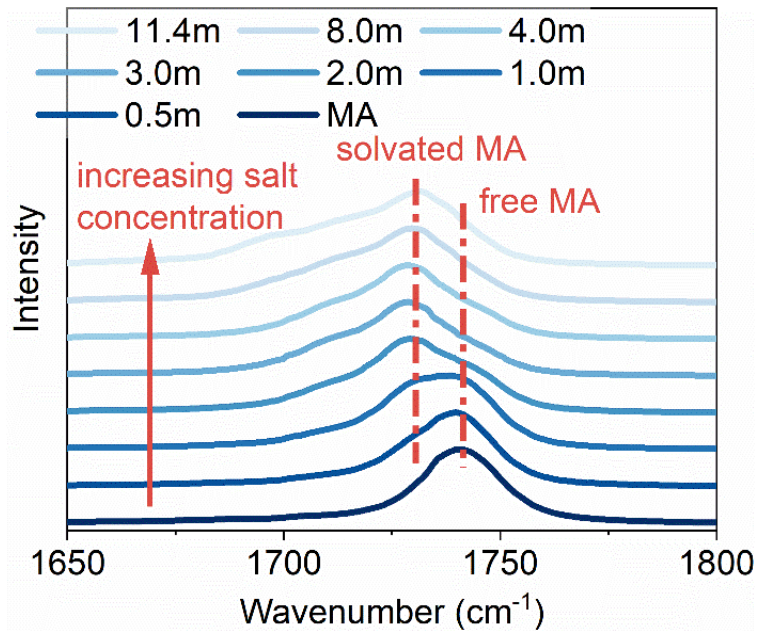
➤ Compatibility with HC anode.



Only NaFSI is compatible with HC.



# Electrolyte structure: FT-IR results

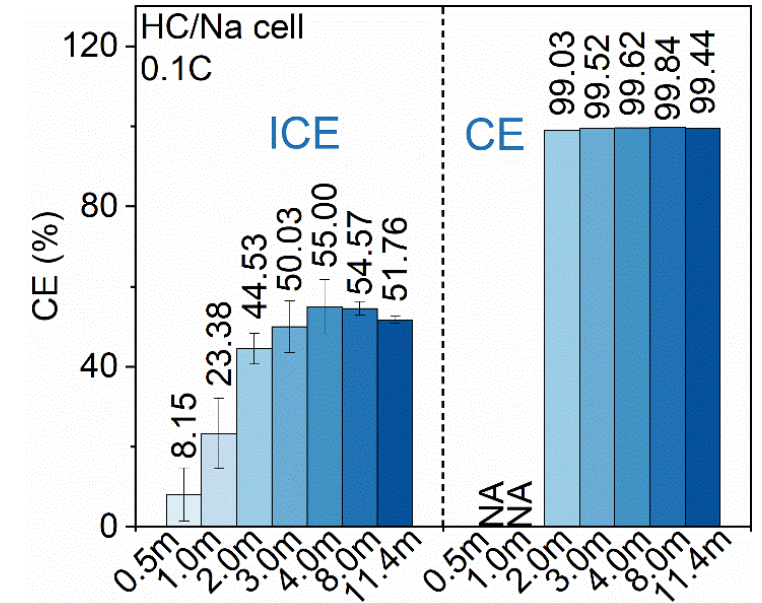
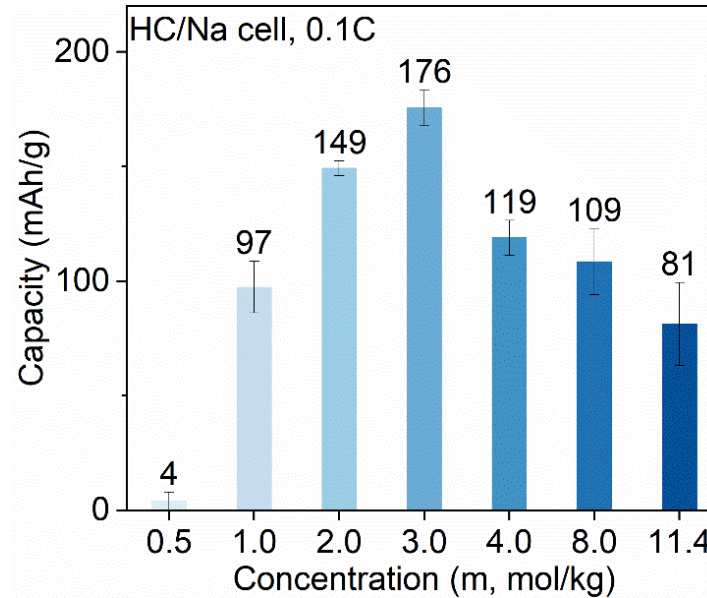
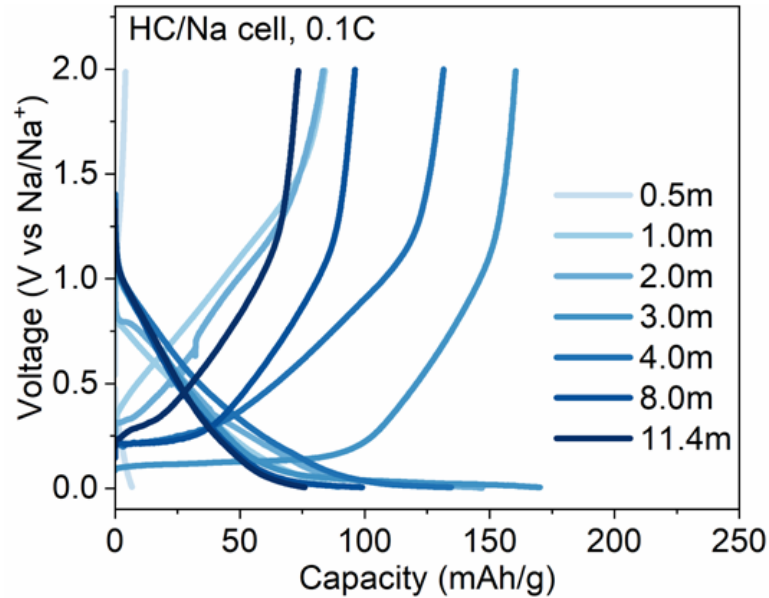


- Less free solvent in bulk with concentration increase.
- More anions enter Na solvation as concentration increase.



# Results: salt concentration consideration

➤ Na/HC cell.

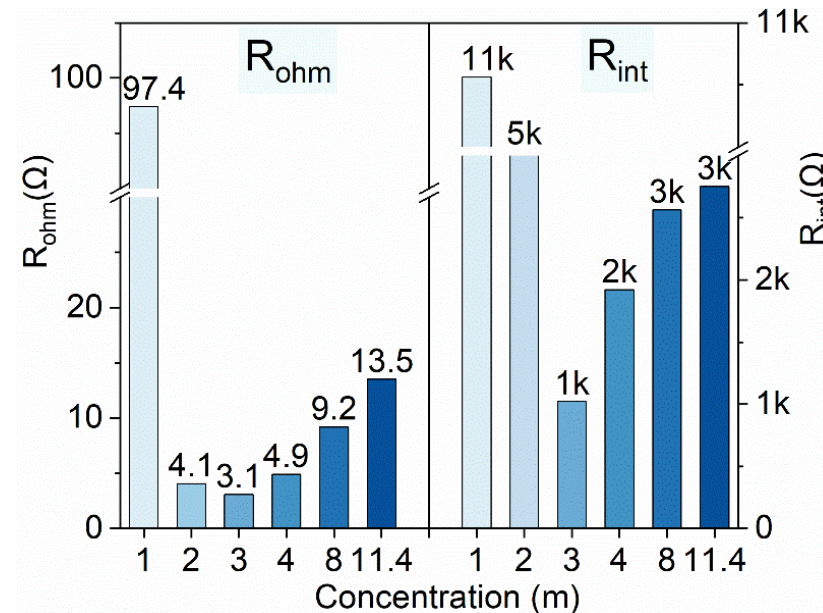
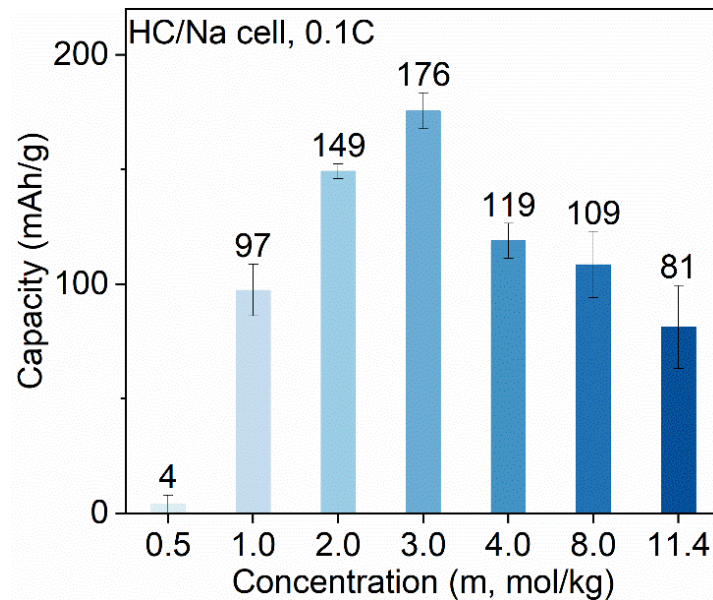


- 3m electrolyte shows the highest capacity.
- After SEI formation, 3m electrolyte shows comparable CE to SOA electrolyte.



# Results: salt concentration consideration

## ➤ Na/HC cell. EIS

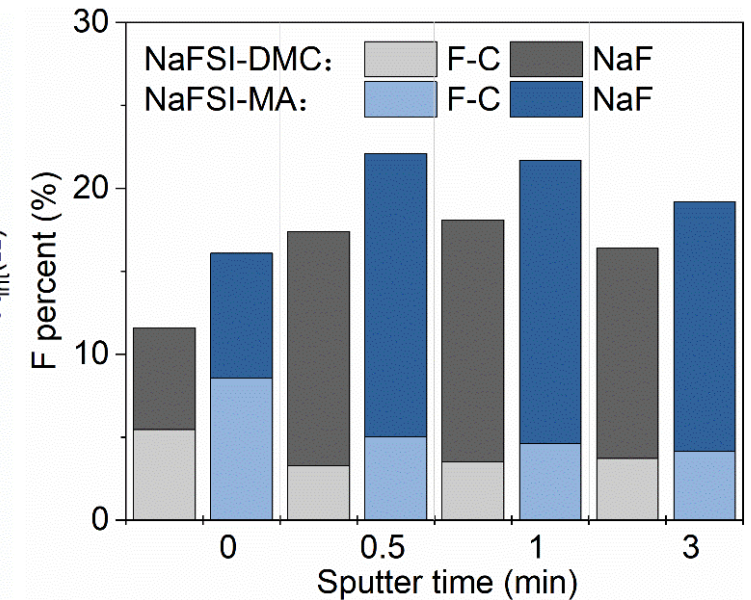
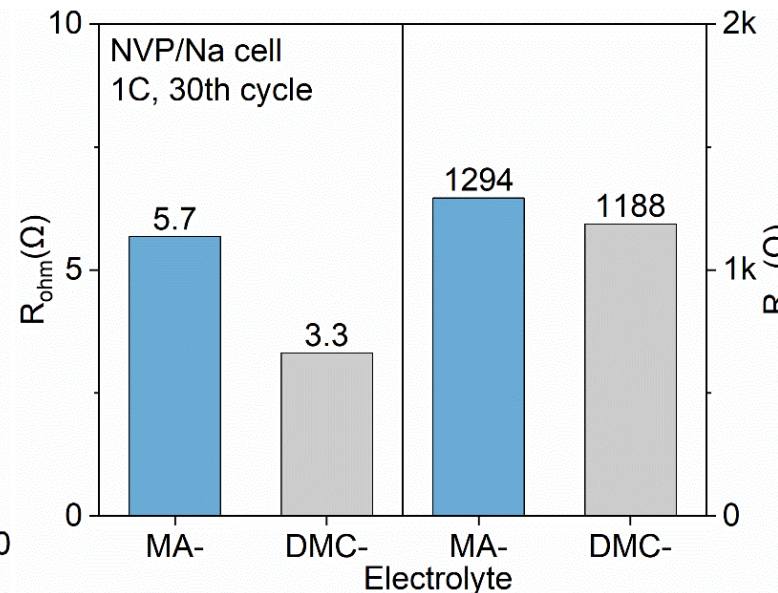
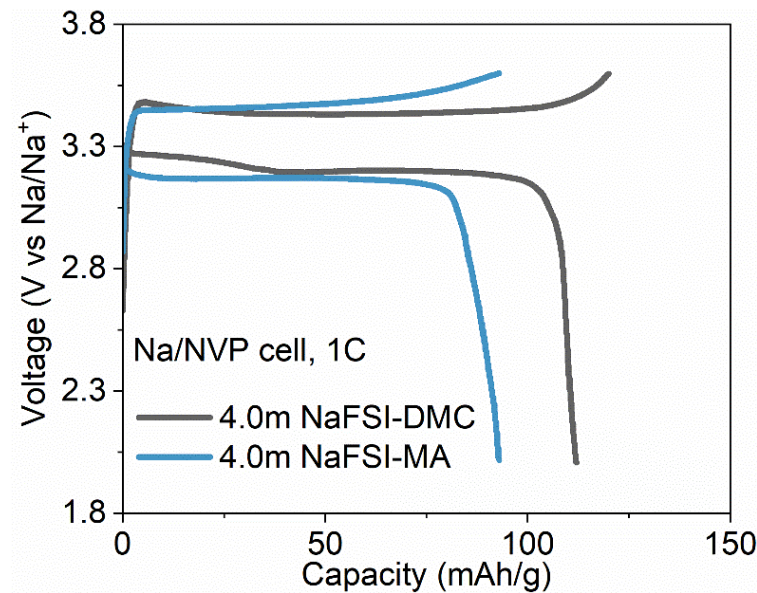


- Both  $R_{ohm}$  and  $R_{int}$  reach a minimum at 3m.
- Internal resistance: Interfacial resistance is 2-3 orders higher than ohmic resistance
- Capacity inversely correlated with internal resistance



# Results: **carboxylate** vs carbonate

## ➤ Na/NVP cell

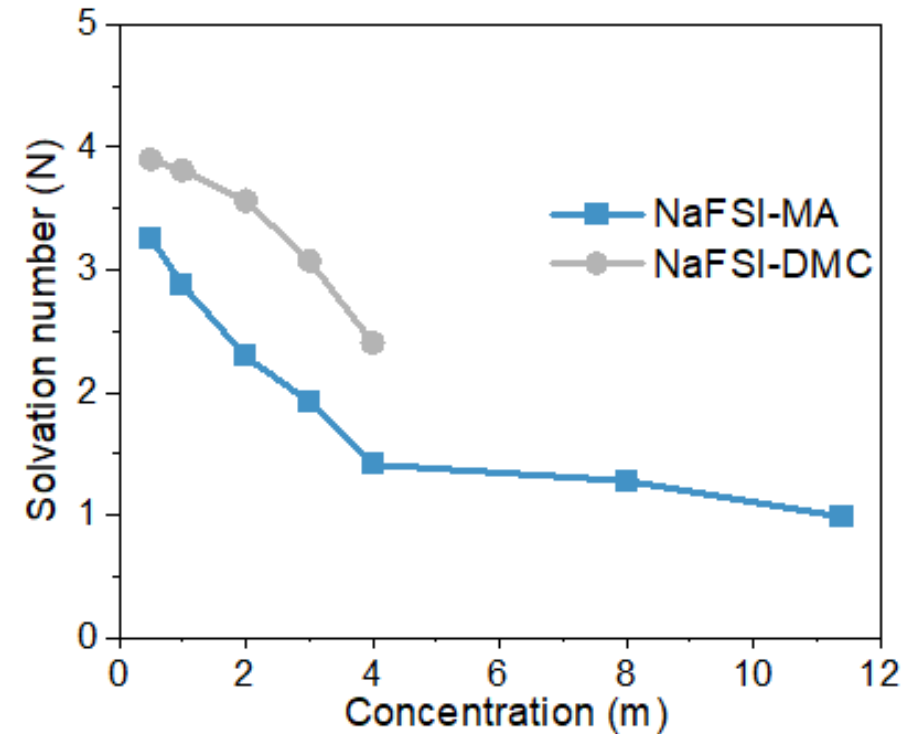
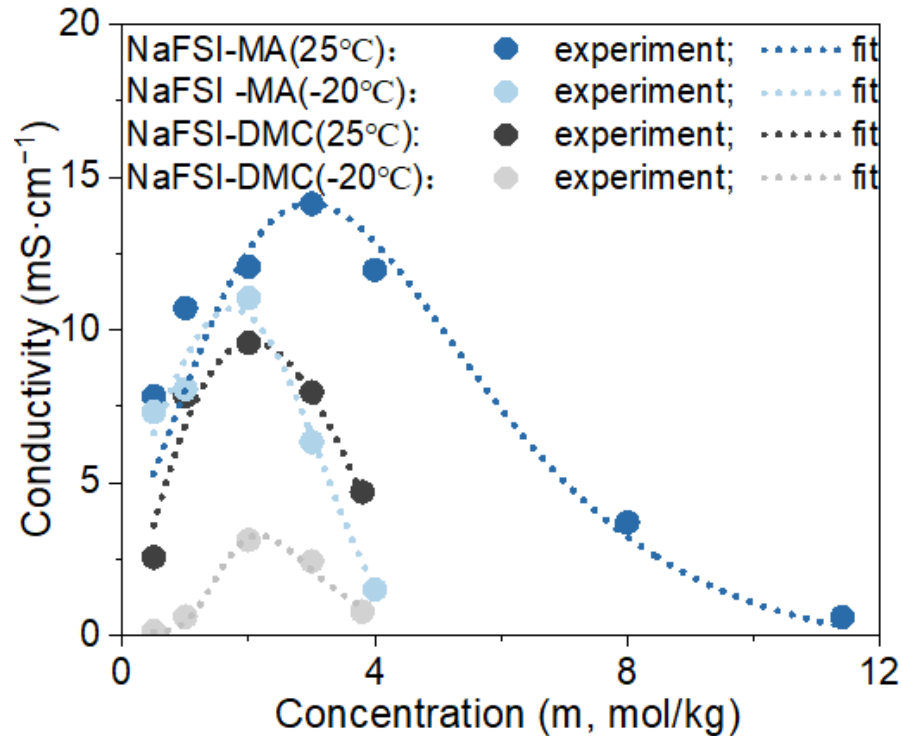


- **Carboxylate** have lower capacity due to the higher interfacial resistance.
- **Carboxylate** have higher NaF in CEI.



# Results: **carboxylate** vs carbonate

➤ low-T performance: Conductivity.



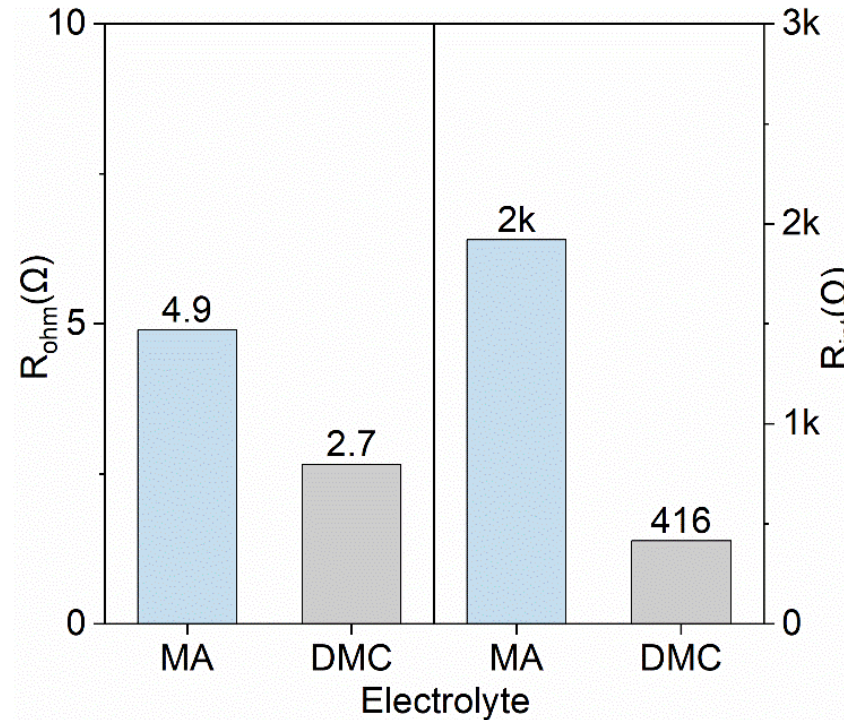
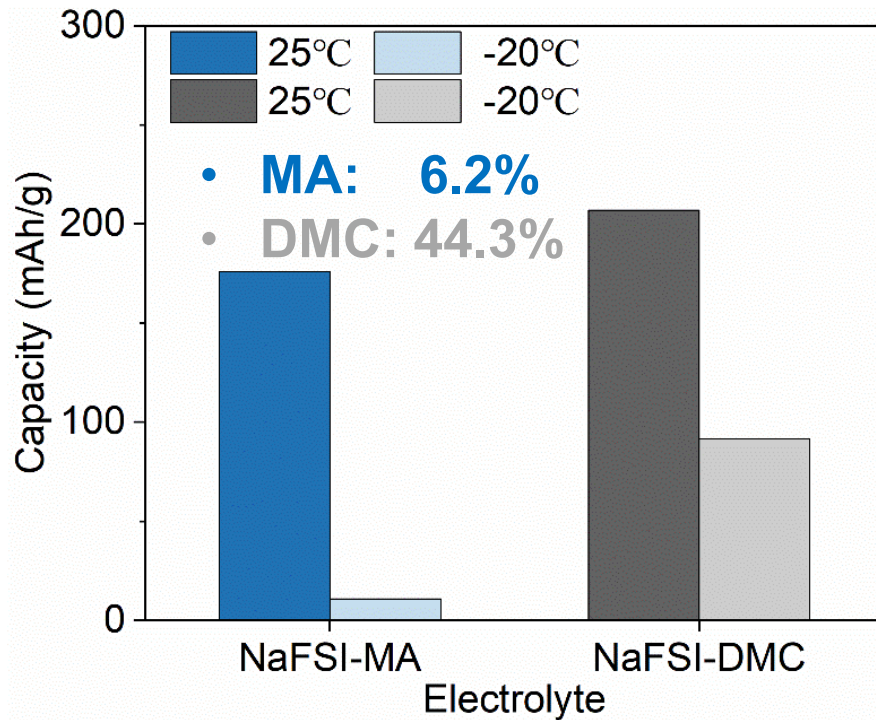
- **Carboxylate:** significantly higher conductivity than carbonate at low T

- **Carboxylate:** lower solvation number than carbonate



# Results: **carboxylate** vs carbonate

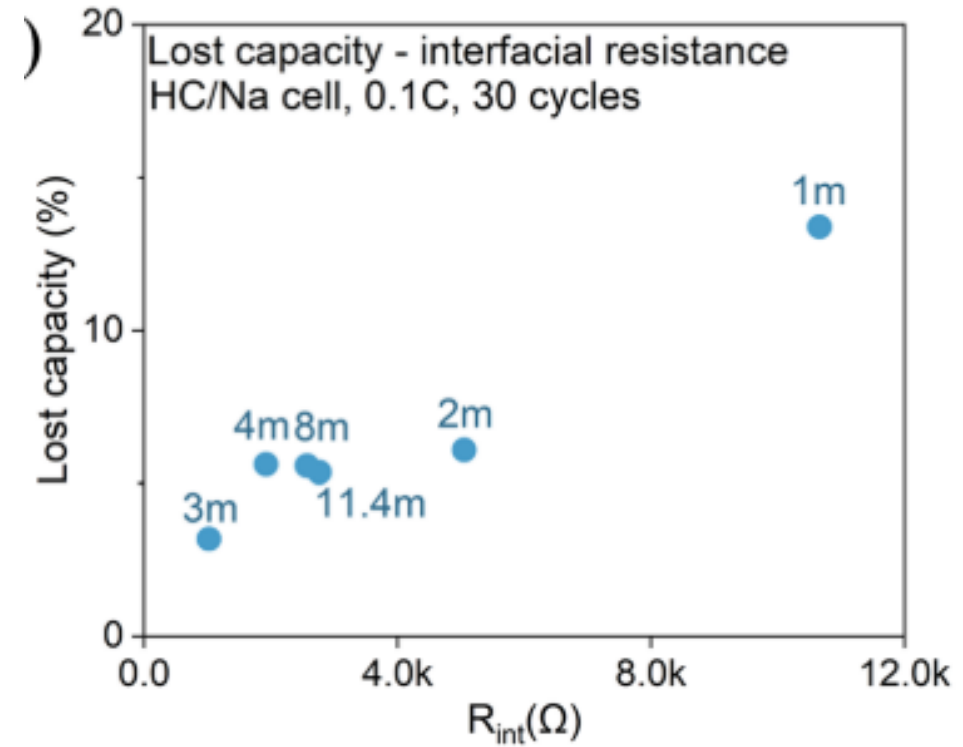
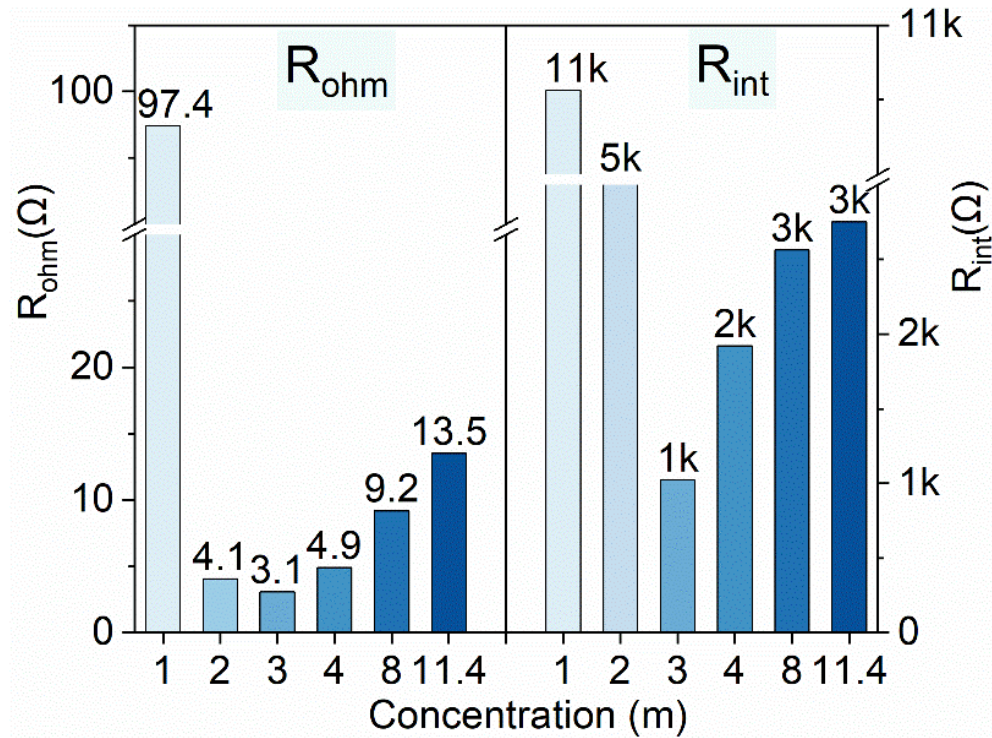
## ➤ low-T performance



- **Carboxylate** electrolytes show much less capacity in Na/HC cell at low-T due to high interfacial resistance.



# Why carboxylates have such high interfacial resistance?



- Interfacial resistance is proportional to lost capacity due to electrolyte decomposition
- Carboxylate molecules are reactive and hard to form stable SEI



# Conclusion

- **Findings:**
  - Carboxylate electrolyte shows **better transport properties** (conductivity) and **comparable CE** after SEI formation.
  - Anions help SEI formation in carboxylate electrolytes, and this phenomenon only applies to **high-concentration NaFSI salt**.
- **Challenge:**
  - carboxylate electrolytes are **more reactive** than their carbonate counterparts, which leads to low ICE, larger interfacial resistance, and lower capacity.
- **Future:**
  - Engineering co-solvent and additives to form stable SEI.

[1] Y. Qin, S. G. Choi, L. Mason, J. Liu, Z. Li, T. Gao, *Chem. Sci.* **2024**, 9224.



# Acknowledgement



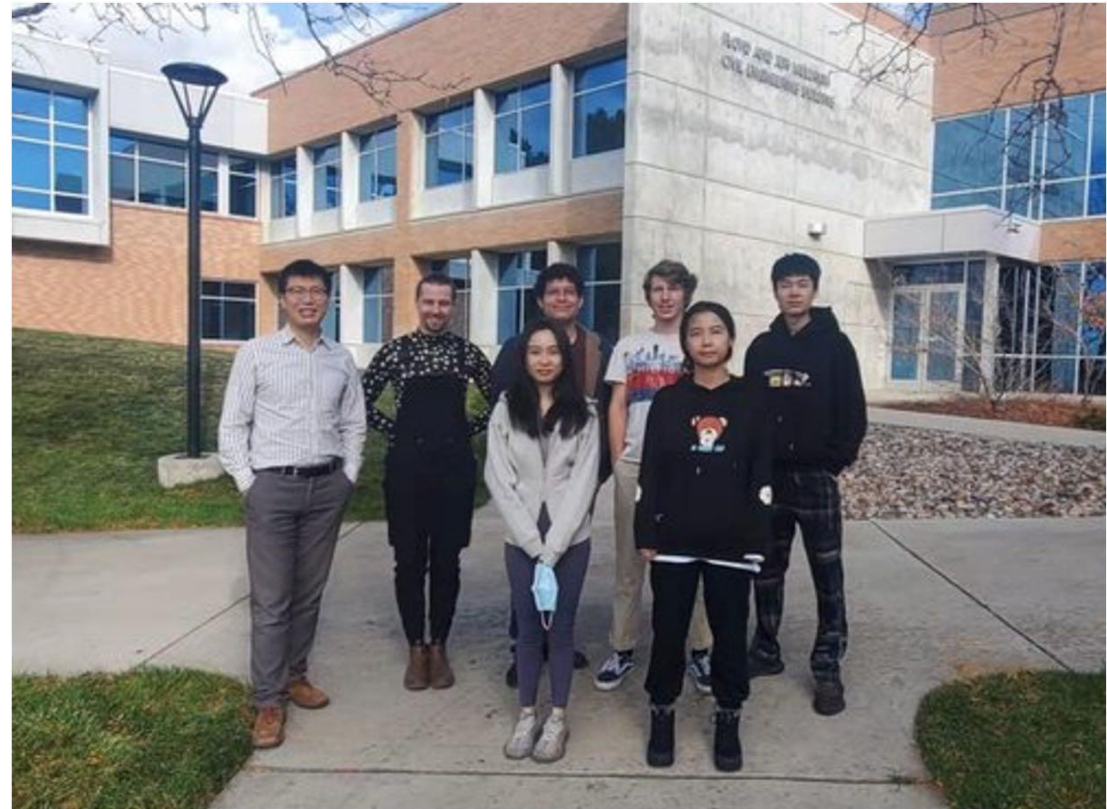
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- Yunan Qin
- Seong Gyu Choi

**M**ulti-scale **E**lectrochemical  
**E**ngineering **L**ab (ME2 Lab)

Group website:

<https://www.taogao-echem.net/>



# Questions?

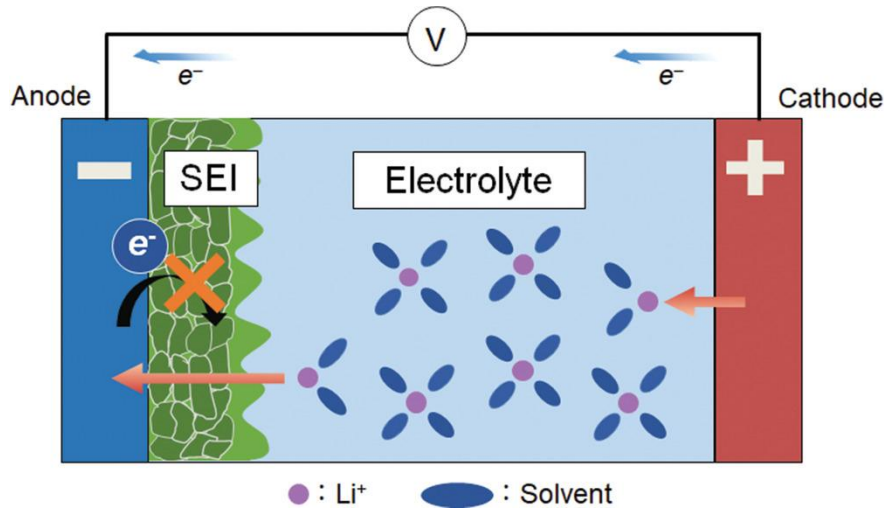
November 7, 2023



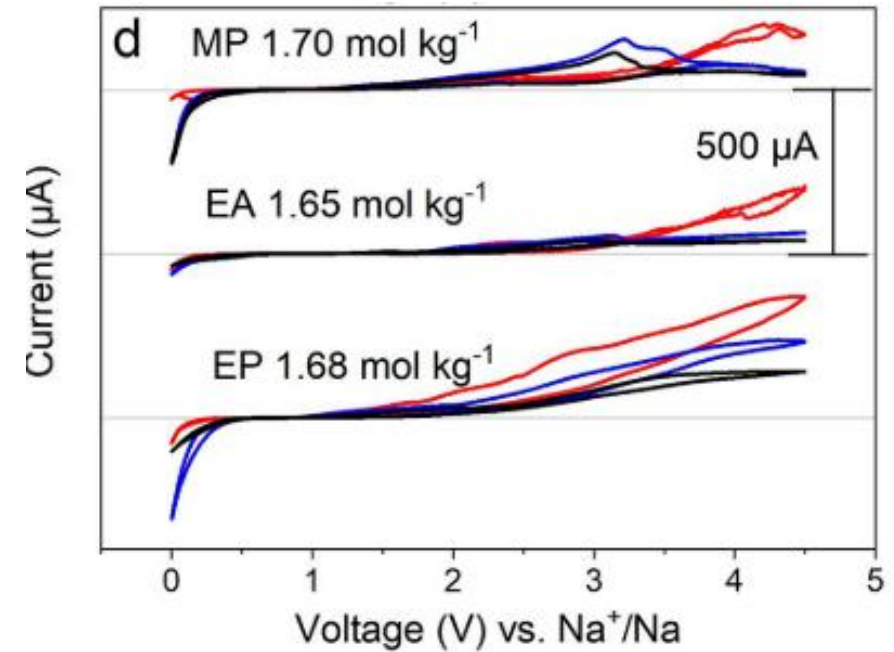
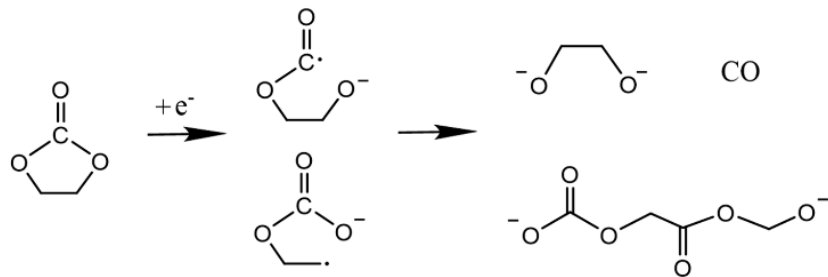
# Why do few studies use carboxylates?

➤ Solid Electrolyte Interphase (SEI) .

➤ No stable interphase in carboxylate.



1M NaPF<sub>6</sub>-EC/EMC(1:1 by vol):



Carboxylate is highly reactive and unable to form stable SEI.



# Background: low-T electrolytes

## ➤ Challenge for low-T electrolyte

- Freezing at low-T.
- Slowing down mass transport.
- Slowing down interfacial reaction

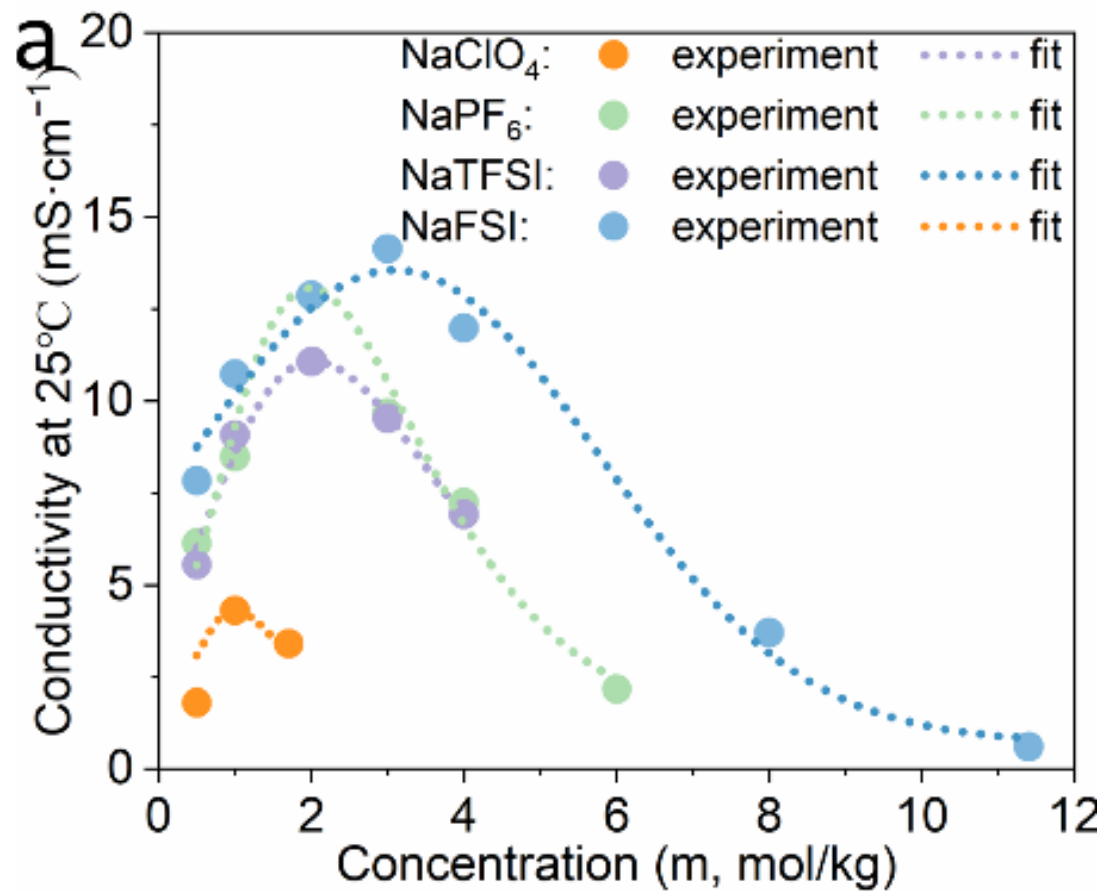
## ➤ Requirement

- Low melting point.
- High dielectric constant and low viscosity.
- Other requirements: chemical stability, low-cost, et.

Physicochemical properties of common carbonate solvents used in SIBs

Solvent	MP(°C)	BP(°C)	Viscosity (cP)	Dielectric constant
EC	36.4	248	1.9 (at 40°C)	90.1 (at 40°C)
PC	-48.8	242	2.48	64.9
DMC	4.6	91	0.589	3.087
EMC	-14.5	107.5	0.65	2.4/2.9/3.5
DEC	-43	126	0.75	2.805

➤ Conductivity.





# Results: **carboxylate** vs carbonate

## ➤ Structure.

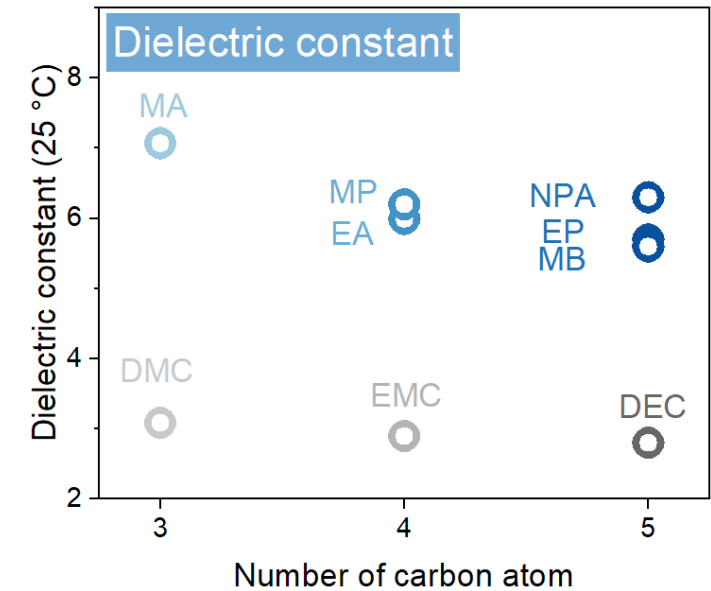
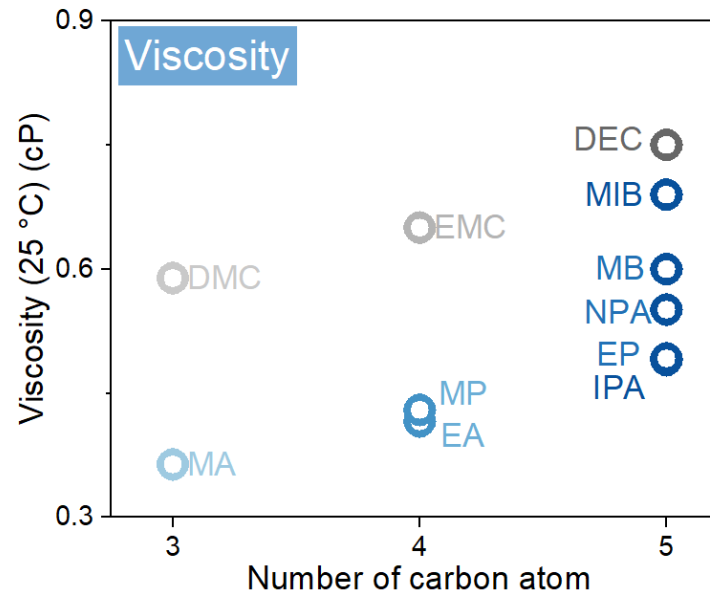
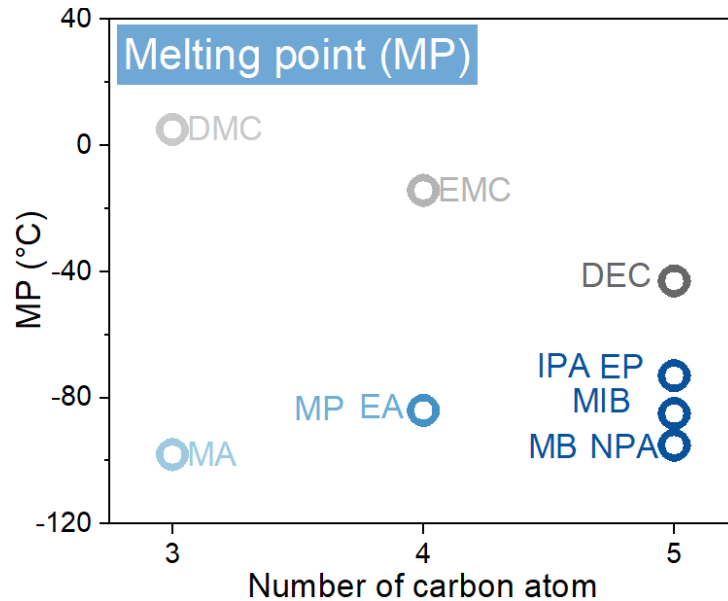
Comparison of chemical structure between carbonates and carboxylate

	3-carbon	4-carbon	5-carbon		
Carboxylate	 methyl acetate, MA	 methyl propionate, MP	 ethyl propionate, EP	 methyl butyrate, MB	 methyl isobutyrate, MIB
		 ethyl acetate, EA	 n-propyl acetate, NPA	 i-propyl acetate, IPA	
Carbonate	 dimethyl carbonate, DMC	 ethyl methyl carbonate, EMC	 diethyl carbonate, DEC		



# Results: **carboxylate** vs carbonate

## ➤ Physical properties.

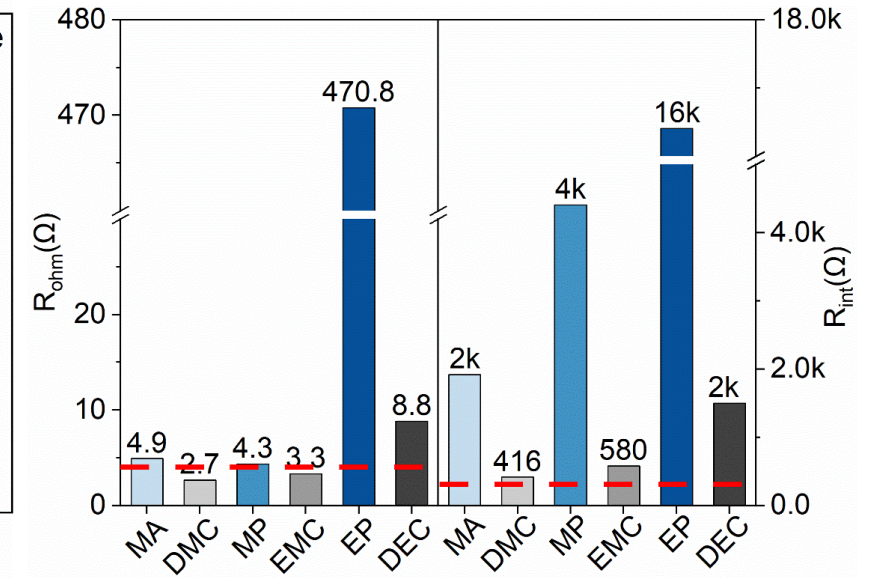
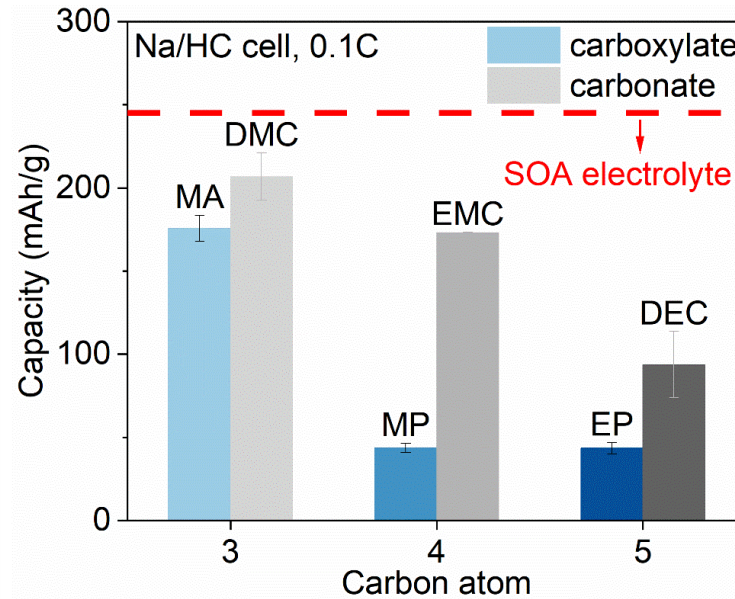
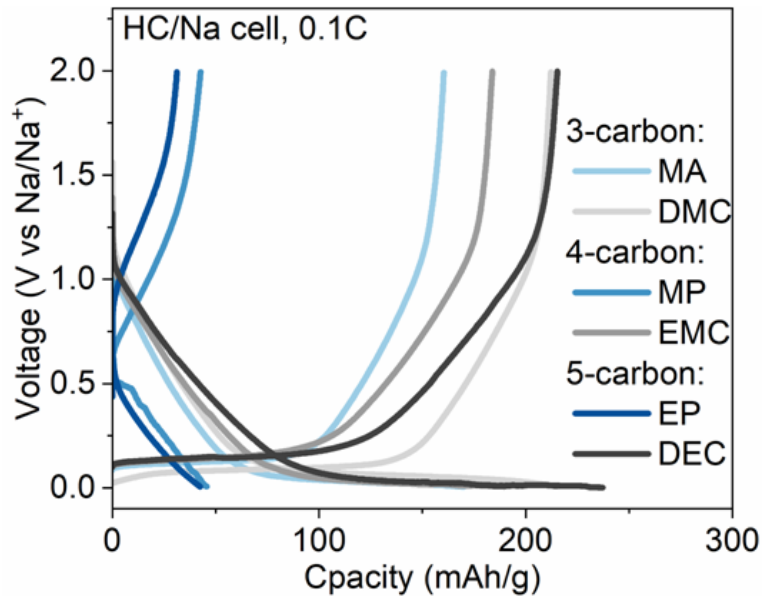


- **Carboxylate** have lower MP and viscosity, and higher dielectric constant.
- **MA** and **DMC** were selected as a representative of carboxylate and carbonate, respectively.



# Results: **carboxylate** vs carbonate

## ➤ Na/HC cell

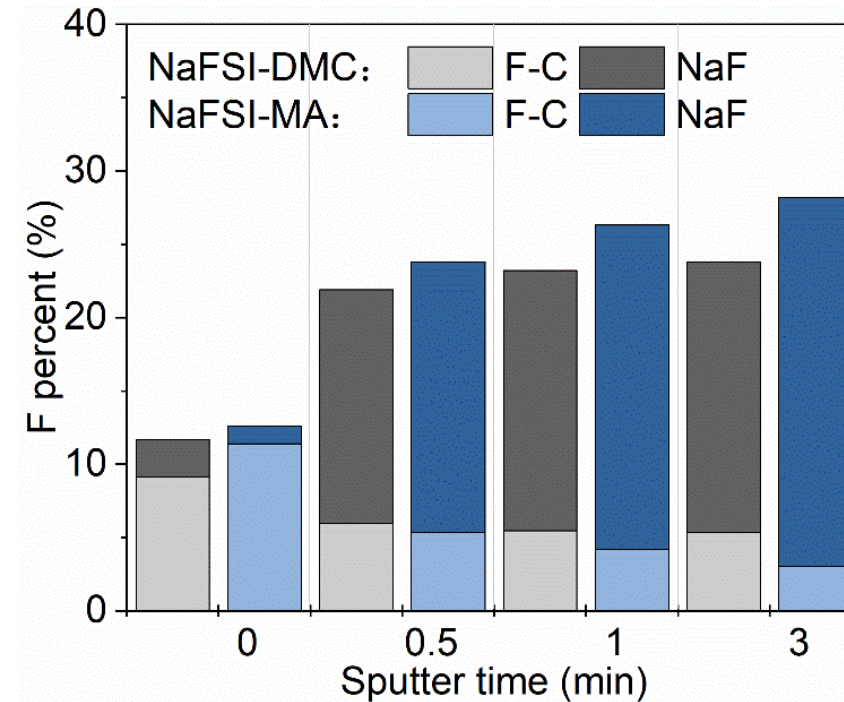
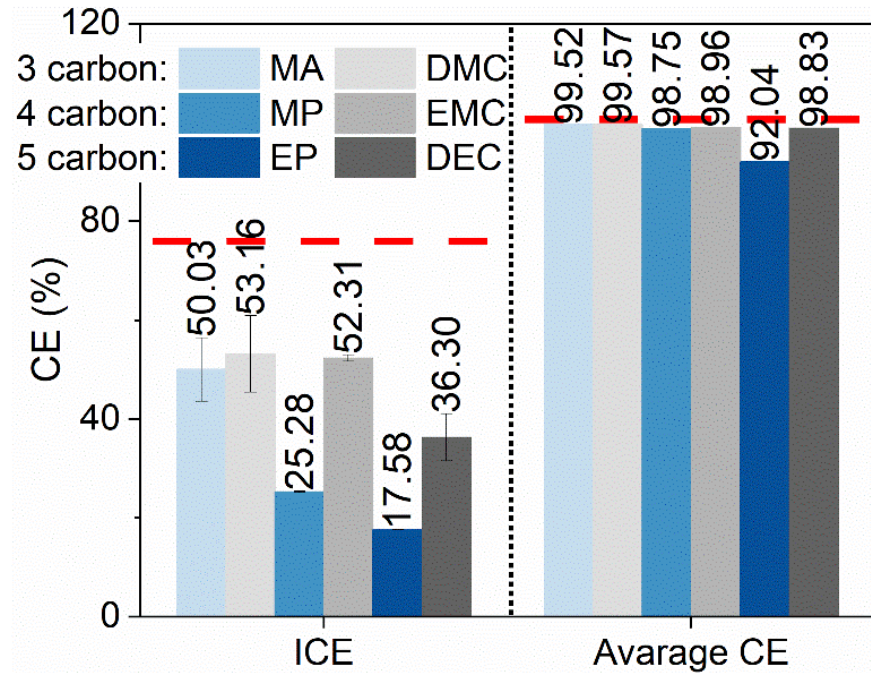


- **Carboxylate** have lower capacity due to the higher interfacial resistance.



# Results: **carboxylate** vs carbonate

## ➤ Na/HC cell



- **Carboxylate** have lower ICE.

- **Carboxylate** have higher NaF in SEI.